



RUTTONSHA

Ruttonsha International Rectifier Ltd.

## POWER MODULES

### IRK.800 SERIES

### High Voltage Thyristor/Diode and Thyristor/Thyristor

#### FEATURES

- ❖ Electrically isolated base plate.
- ❖ 3500 V<sub>RMS</sub> isolating voltage.
- ❖ Industrial standard package.
- ❖ Simplified mechanical designs, rapid assembly.
- ❖ High surge capability.
- ❖ Large creepage distances.
- ❖ Beryllium oxide substrate.

#### DESCRIPTION

These IRK series of Power Modules use power thyristors/diodes in four basic configurations. The semiconductors are electrically isolated from the metal base, allowing common heatsinks and compact assemblies to be built. They can be interconnected to form single phase or three phase bridges or as AC-switches when modules are connected in anti-parallel.

These modules are intended for general purpose applications such as battery chargers, welders and plating equipment.

#### MAJOR RATINGS & CHARACTERISTICS

Parameters	IRK. 800	Units
I <sub>T(AV)</sub> @ 78 °C	800	A
I <sub>T(RMS)</sub>	1256	A
I <sub>SM</sub> @ 50 Hz	28	kA
I <sub>H</sub> @ 50 Hz	3920	kA <sup>2</sup> s
V <sub>DRM</sub> - V <sub>RPM</sub>	Up to 1800	V
T <sub>J</sub>	-40 to 130	°C

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### ELECTRICAL SPECIFICATION

#### VOLTAGE RATINGS

Type Number	Voltage Code	$V_{RPM}$ max. repetitive peak reverse voltage blocking voltage V	$V_{RSM}$ max. non-repetitive peak reverse voltage V	$I_{RD}$ max. @ 130°C mA
IRK.800	10	1000	1100	150
	12	1200	1300	150
	14	1400	1500	150
	16	1600	1700	150
	18	1800	1900	150

#### ON-STATE CONDUCTION

	Parameters	IRK. 800	Units	Conditions
$I_{T(AV)}$	Max. average on-state current @ Case temperature	800	A	180° conduction, half sine wave Double side cooled
		60	°C	
$I_{TRMS}$	Max. RMS on-state current	1256	A	
$I_{TSM}$	Max. peak, one cycle on-state, non-repetitive surge current	28	A	$t = 10ms$ 180° half-sine wave ; 50Hz ( $t_p=10ms$ ); single pulse; $V_D=V_R = 0 V$ ; Gate pulse: $I_G=I_{FGM}$ ; $V_G=20V$ ; $t_{GP}=500 \mu s$ ; $di_G/dt=1A/\mu s$
$R$	Maximum $I^2t$ for fusing	3920	kA²s	$t = 10ms$ 180° half-sine wave ; 50Hz ( $t_p=10ms$ ); single pulse; $V_D=V_R = 0 V$ ; Gate pulse: $I_G=I_{FGM}$ ; $V_G=20V$ ; $t_{GP}=500 \mu s$ ; $di_G/dt=1A/\mu s$
$V_{T(TO)}$	threshold voltage max.	0.85	V	$T_J = T_j$ max.
$r_s$	on-state slope resistance max.	0.20	mΩ	$T_J = T_j$ max.
$V_{TM}$	Max. on-state voltage drop	1.45	V	$I_T = 2512A$ , 25°C
$I_H$	Maximum holding current	500 max.	mA	$T_J = 25^\circ C$ $V_D = 12V$ , Gate Open
$I_L$	Max. latching current	1500 max.	mA	$V_D = 12V$ , $t_p = 500\mu s$ $V_G = 20V$ $I_G = I_{FGM}$ $T_J = 25^\circ C$ $di_g/dt = 1A/\mu s$

#### SWITCING

$t_d$	Delay Time	2.0	μs	$T_J = 25^\circ C$ Gate current = 1A $dlg/dt = 1A/\mu s$ $I_G = I_{FGM}$ $Vd = 0.4\%$ $V_{DRM}$ $I_{TM} = I_{T(AV)}$ $V_G = 20V$ , $t_{GP} = 500\mu s$ , $di_g/dt = 1A/\mu s$ .
$t_r$	Turn-Off Time max.	250	μs	$dVD/dt = 50 V/\mu s$ $I_{TM} = I_{T(AV)}$ $dir/dt = 10A/\mu s$ $VR = 100V$ , $V_D = 0.67 V_{DRM}$ $T_J = T_j$ max.

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### BLOCKING

	Parameter	800	Units	Conditions
dv/dt	Maximum critical rate of rise of off-state voltage	500	V/μs	$T_J = T_{J\max}$ , $V_D = 0.67 V_{DRM}$ Gate Open
$I_{RPM}$	Max. peak reverse and off-state leakage current	150	mA	$T_J = T_{J\max}$ , rated $V_{DRM}/V_{RPM}$ applied
$V_{INS}$	RMS isolation voltage	3500	V	50Hz,Circuit to base, all terminal shorted,25°C,1sec

### TRIGGERING

	Parameter	800	Units	Conditions
$I_{FGM}$	Peak forward gate current	8	A	$T_J = T_{J\max}$
$V_{RGM}$	Peak reverse gate voltage	5	V	$T_J = T_{J\max}$
$P_G$	Gate power dissipation	4	W	$T_J = T_{J\max}$ for DC gate current
$I_{GT}$	DC gate current required to trigger	250	mA	$T_J = 25^\circ C$ $V_D = 12V$ , $I_D = 3A$
$V_{GT}$	DC gate voltage required to trigger	2.5	V	
$V_{GD}$	DC gate voltage not to trigger	min. 0.25	V	$T_J = T_{J\max}$ $V_D = 0.67 V_{DRM}$
$I_{GD}$	DC gate current not to trigger	min. 10.0	mA	
di/dt	Maximum critical rate of rise of turned-on current	100	A/μs	$T_J = T_{J\max}$ $V_D = 0.67 V_{DRM}$ $I_{TM} = 2 I_{T(AV)}$

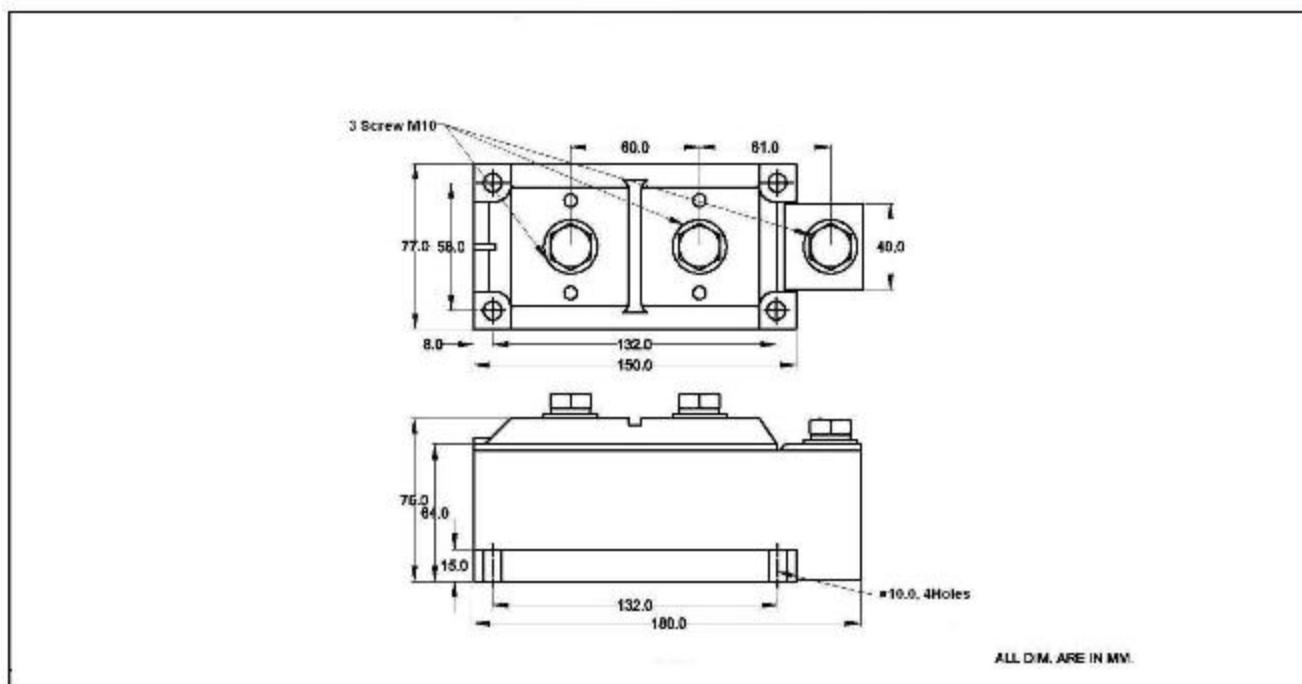
### THERMAL AND MECHANICAL SPECIFICATION

	Parameter	800	Units	Conditions
$T_J$	Max. operating temperature range	-40 to 125	°C/W	
$T_{SUG}$	Max. storage temperature range	-40 to 125		
$R_{thJC}$	Max. thermal resistance, junction to case	0.0250/0.0500	°C/W	Per module / per arm.
$R_{thCH}$	Max. thermal resistance, case to heatsink	0.0080/0.0160		
T	Mounting torque, ±15%	9 (18)	Nm	To heatsink & to (terminal)
W	Weight	3500	gm.	

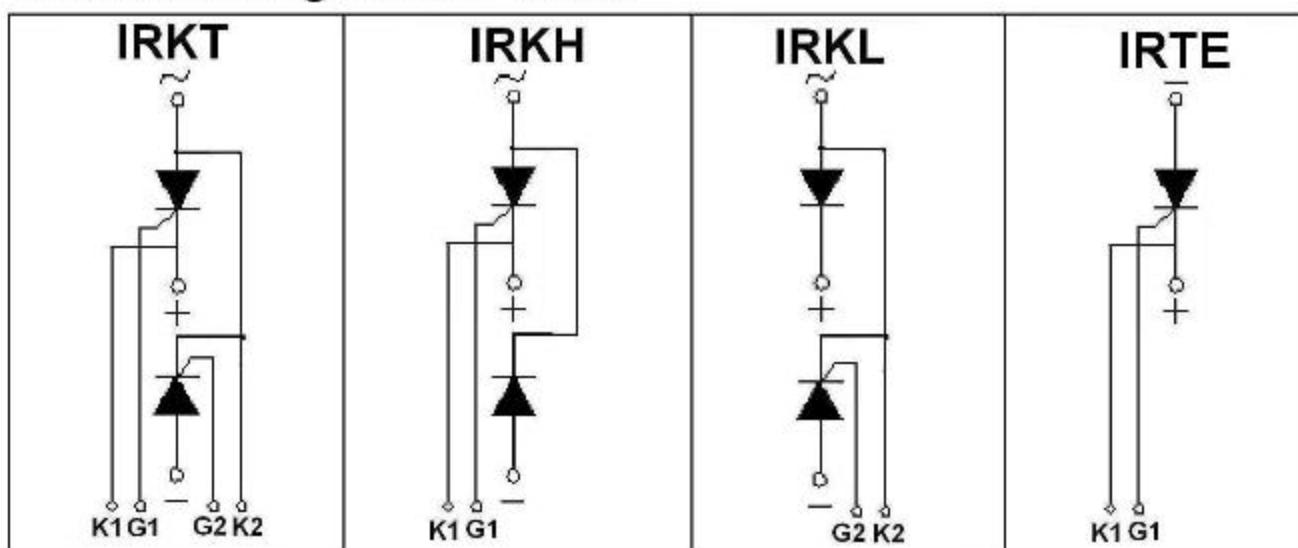
# POWER MODULES

## IRK. 800 SERIES

### OUTLINE DIAGRAM



### Circuit Configuration Table



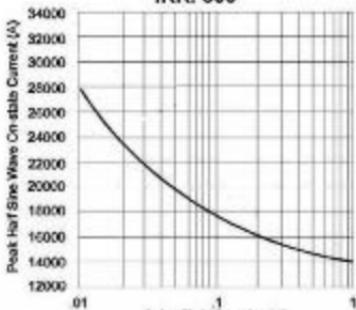
### Ordering Information Table

IRK	T	800	/	12
①	②	③	④	

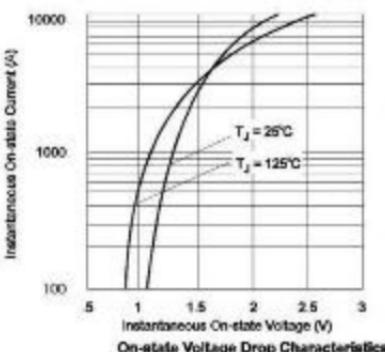
- ① - Module type
- ② - Circuit configuration (See Circuit Configuration table)
- ③ - Current Code
- ④ - Voltage Code (See Voltage Ratings table)

# SILICON CONTROLLED RECTIFIERS

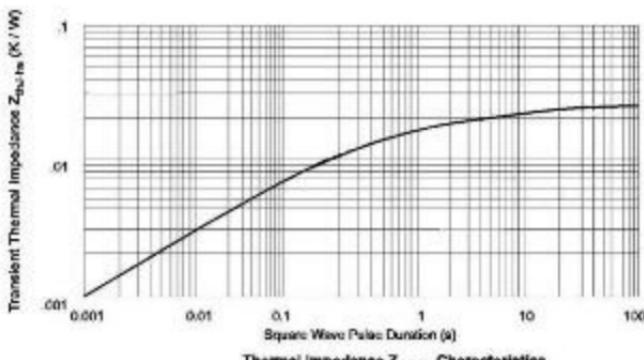
IRK. 800



Maximum Non-Repetitive Surge Current



On-state Voltage Drop Characteristics



Thermal impedance  $Z_{th(ja)}$  Characteristics